

SECTION 081416 - FLUSH WOOD DOORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. Section Includes:

1. Solid-core doors with wood-veneer faces.
2. Factory finishing flush wood doors.
3. Factory fitting flush wood doors to frames and factory machining for hardware.

B. Related Sections:

1. Division 08 Section "Hollow Metal Doors and Frames" for hollow metal door frames for interior wood doors.
2. Division 08 Section "Glazing" for glass view panels in flush wood doors.
3. Division 08 Section "Door Hardware".

1.3 SUBMITTALS

- A. Product Data: For each type of door indicated. Include details of core and edge construction and trim for openings. Include factory-finishing specifications.
- B. Shop Drawings: Indicate location, size, and hand of each door; elevation of each kind of door; construction details not covered in Product Data; location and extent of hardware blocking; and other pertinent data.
 1. Indicate dimensions and locations of mortises and holes for hardware.
 2. Indicate dimensions and locations of cutouts.
 3. Indicate requirements for veneer matching.
 4. Indicate doors to be factory finished and finish requirements.
 5. Indicate fire-protection ratings for fire-rated doors.
- C. Samples for Initial Selection: For factory-finished doors.
- D. Samples for Verification:
 1. Factory finishes applied to actual door face materials, approximately 8 by 10 inches, for each material and finish.
 2. Corner sections of doors, approximately 8 by 10 inches, with door faces and edges representing actual materials to be used.
 - a. Provide samples for each species of veneer and solid lumber required.
 - b. Provide samples for each color, texture, and pattern of plastic laminate required.

- c. Finish veneer-faced door samples with same materials proposed for factory-finished doors.
 - 3. Louver blade and frame sections, 6 inches long, for each material and finish specified.
 - E. Warranty: Sample of special warranty.
- 1.4 QUALITY ASSURANCE
- A. Source Limitations: Obtain flush wood doors from single manufacturer.
 - B. Quality Standard: In addition to requirements specified, comply with AWI's "Architectural Woodwork Quality Standards Illustrated" or with WDMA I.S.1-A, "Architectural Wood Flush Doors."
 - 1. Provide AWI Quality Certification Labels or an AWI letter of licensing for Project indicating that doors comply with requirements of grades specified.
- 1.5 DELIVERY, STORAGE, AND HANDLING
- A. Comply with requirements of referenced standard and manufacturer's written instructions.
 - B. Package doors individually in plastic bags or cardboard cartons.
 - C. Mark each door on top and bottom rail with opening number used on Shop Drawings.
- 1.6 PROJECT CONDITIONS
- A. Environmental Limitations: Do not deliver or install doors until spaces are enclosed and weathertight, wet work in spaces is complete and dry, and HVAC system is operating and maintaining ambient temperature and humidity conditions at occupancy levels during the remainder of the construction period.
 - B. Environmental Limitations: Do not deliver or install doors until spaces are enclosed and weathertight, wet work in spaces is complete and dry, and HVAC system is operating and maintaining temperature between 60 and 90 deg F and relative humidity between 25 and 55 percent during the remainder of the construction period.
- 1.7 WARRANTY
- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace doors that fail in materials or workmanship within specified warranty period.
 - 1. Failures include, but are not limited to, the following:
 - a. Warping (bow, cup, or twist) more than 1/4 inch in a 42-by-84-inch section.
 - b. Telegraphing of core construction in face veneers exceeding 0.01 inch in a 3-inch span.
 - 2. Warranty shall also include installation and finishing that may be required due to repair or replacement of defective doors.
 - 3. Warranty Period for Solid-Core Interior Doors: Life of installation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

1. Algoma Hardwoods, Inc.
2. Ampco, Inc.
3. Buell Door Company Inc.
4. Chappell Door Co.
5. Eagle Plywood & Door Manufacturing, Inc.
6. Eggers Industries.
7. Graham; an Assa Abloy Group company.
8. Haley Brothers, Inc.
9. Ideal Architectural Doors & Plywood.
10. Ipik Door Company.
11. Marshfield Door Systems, Inc.
12. Mohawk Flush Doors, Inc.; a Masonite company.
13. Oshkosh Architectural Door Company.
14. Poncraft Door Company.
15. Vancouver Door Company.
16. VT Industries Inc.

2.2 DOOR CONSTRUCTION, GENERAL

- A. Particleboard-Core Doors:

1. Particleboard: ANSI A208.1, Grade 1- LD-2.

2.3 VENEERED-FACED DOORS FOR TRANSPARENT FINISH

- A. Interior Solid-Core Doors:

1. Grade: Premium, with Grade A faces.
2. Species: White Oak
3. Cut: Plain sliced (flat sliced).
4. Match between Veneer Leaves: Book match.
5. Assembly of Veneer Leaves on Door Faces: Running match.
6. Pair and Set Match: Provide for doors hung in same opening.
7. Room Match: Match door faces within each separate room or area of building. Corridor-door faces do not need to match where they are separated by 10 feet or more.
8. Core: Particleboard.
9. Construction: Five plies. Stiles and rails are bonded to core, then entire unit abrasive planed before veneering.
10. WDMA I.S.1-A Performance Grade: Heavy Duty.

2.4 LOUVERS AND LIGHT FRAMES

- A. Wood Beads for Light Openings in Wood Doors: Provide manufacturer's standard wood beads as follows unless otherwise indicated.
 - 1. Wood Species: Same species as door faces.
 - 2. Profile: Manufacturer's standard shape.
- B. Wood-Veneered Beads for Light Openings in Fire-Rated Doors: Manufacturer's standard wood-veneered noncombustible beads matching veneer species of door faces and approved for use in doors of fire-protection rating indicated. Include concealed metal glazing clips where required for opening size and fire-protection rating indicated.
 - 1. Wood Species: Same species as door faces.
 - 2. Profile: Manufacturer's standard shape.

2.5 FABRICATION

- A. Factory machine doors for hardware that is not surface applied. Locate hardware to comply with DHI-WDHS-3. Comply with final hardware schedules, door frame Shop Drawings, DHI A115-W series standards, and hardware templates.
- B. Openings: Cut and trim openings through doors in factory.
 - 1. Light Openings: Trim openings with moldings of material and profile indicated.
 - 2. Glazing: Factory install glazing in doors indicated to be factory finished. Comply with applicable requirements in Division 08 Section "Glazing."

2.6 FACTORY FINISHING

- A. General: Comply with referenced quality standard for factory finishing. Complete fabrication, including fitting doors for openings and machining for hardware that is not surface applied, before finishing.
- B. Finish doors at factory.
- C. Finish doors at factory that are indicated to receive transparent finish. Field finish doors indicated to receive opaque finish.
- D. Finish doors at factory where indicated in schedules or on Drawings as factory finished.
- E. Transparent Finish:
 - 1. Grade: Premium.
 - 2. Finish: WDMA TR-6 catalyzed polyurethane.
 - 3. Staining: As selected by Architect from manufacturer's full range.
 - 4. Effect: Open-grain finish.
 - 5. Sheen: Satin.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine doors and installed door frames before hanging doors.
 - 1. Verify that frames comply with indicated requirements for type, size, location, and swing characteristics and have been installed with level heads and plumb jambs.
 - 2. Reject doors with defects.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Hardware: For installation, see Division 08 Section "Door Hardware."
- B. Installation Instructions: Install doors to comply with manufacturer's written instructions and the referenced quality standard, and as indicated.
- C. Job-Fitted Doors: Align and fit doors in frames with uniform clearances and bevels as indicated below; do not trim stiles and rails in excess of limits set by manufacturer or permitted for fire-rated doors. Machine doors for hardware. Seal edges of doors, edges of cutouts, and mortises after fitting and machining.
 - 1. Clearances: Provide 1/8 inch at heads, jambs, and between pairs of doors. Provide 1/8 inch from bottom of door to top of decorative floor finish or covering unless otherwise indicated. Where threshold is shown or scheduled, provide 1/4 inch from bottom of door to top of threshold unless otherwise indicated.
 - 2. Bevel non-fire-rated doors 1/8 inch in 2 inches at lock and hinge edges.
- D. Factory-Fitted Doors: Align in frames for uniform clearance at each edge.
- E. Factory-Finished Doors: Restore finish before installation if fitting or machining is required at Project site.

3.3 ADJUSTING

- A. Operation: Rehang or replace doors that do not swing or operate freely.
- B. Finished Doors: Replace doors that are damaged or that do not comply with requirements. Doors may be repaired or refinished if work complies with requirements and shows no evidence of repair or refinishing.

END OF SECTION 081416