

SECTION 088000 - GLAZING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section includes glazing for the following products and applications, including those specified in other Sections where glazing requirements are specified by reference to this Section:

- 1. Windows.
- 2. Doors.
- 3. Interior borrowed lites.

- B. Related Sections:

- 1. Division 8 Section "Hollow Metal Doors and Frames" for interior hollow metal frames for vision lites.
- 2. Division 8 Section "Aluminum Entrances and storefronts"

1.3 DEFINITIONS

- A. Glass Manufacturers: Firms that produce primary glass, fabricated glass, or both, as defined in referenced glazing publications.
- B. Glass Thicknesses: Indicated by thickness designations in millimeters according to ASTM C 1036.
- C. Interspace: Space between lites of an insulating-glass unit.

1.4 PERFORMANCE REQUIREMENTS

- A. General: Installed glazing systems shall withstand normal thermal movement and wind and impact loads (where applicable) without failure, including loss or glass breakage attributable to the following: defective manufacture, fabrication, or installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; or other defects in construction.
- B. Glass Design: Glass thicknesses are not indicated on Drawings. Confirm glass thicknesses by analyzing Project loads and in service conditions. Provide glass lites for the various size openings in the thicknesses and strengths to meet or exceed the following criteria:
 - 1. Vertical Glazing: For glass surfaces sloped 15 degrees or less from vertical, design glass to resist design wind pressure based on glass type factors for short-duration load.

2. Maximum Lateral Deflection: For glass supported on all four edges, limit center-of-glass deflection at design wind pressure to not more than 1/50 times the short-side length or 1 inch, whichever is less.
3. Differential Shading: Design glass to resist thermal stresses induced by differential shading within individual glass lites.
4. Glass Thicknesses: Select minimum glass thicknesses to comply with ASTM E 1300, according to the following requirements:
 - a. Minimum Glass Thickness for Interior Lites: Not less than 6.0 mm.

C. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes acting on glass framing members and glazing components.

1. Temperature Change: 120 deg F, ambient; 180 deg F, material surfaces.

1.5 SUBMITTALS

- A. Product Data: For each glass product and glazing material indicated.
- B. Samples for verification purposes of 12 inch square samples of each type of glass indicated except for clear monolithic glass products, and 12 inch long samples of each color required (except black) for each type of sealant or gasket exposed to view. Install sealant or gasket sample between two strips of material representative in color of the adjoining framing system.
- C. Product certificates signed by glazing materials manufacturers certifying that their products comply with specified requirements.
- D. Compatibility and adhesion test reports from sealant manufacturer indicating that glazing materials were tested for compatibility and adhesion with glazing sealants. Include sealant manufacturer's interpretation of test results relative to sealant performance and recommendations for primers and substrate preparation needed for adhesion.
- E. Compatibility test report from manufacturer of insulating glass edge sealant indicating that glass edge sealants were tested for compatibility with other glazing materials including sealants, glazing tape, gaskets, setting blocks, and edge blocks.
- F. Product test reports for each type of glazing sealant and gasket indicated, evidencing compliance with requirements specified.
- G. Maintenance data for glass and other glazing materials to include in Operating and Maintenance Manual specified in Division 1.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified installer who employs glass installers for this Project who are certified under the National Glass Association's Certified Glass Installer Program.
- B. Source Limitations for Glazing Accessories: Obtain from single source from single manufacturer for each product and installation method.

- C. Glazing Publications: Comply with published recommendations of glass product manufacturers and organizations below, unless more stringent requirements are indicated. Refer to these publications for glazing terms not otherwise defined in this Section or in referenced standards.
 - 1. GANA Publications: GANA's "Laminated Glazing Reference Manual" and GANA's "Glazing Manual."
 - 2. IGMA Publication for Insulating Glass: SIGMA TM-3000, "North American Glazing Guidelines for Sealed Insulating Glass Units for Commercial and Residential Use."
- D. Safety Glazing Labeling: Where safety glazing labeling is indicated, permanently mark glazing with certification label of the SGCC or another certification agency acceptable to authorities having jurisdiction. Label shall indicate manufacturer's name, type of glass, thickness, and safety glazing standard with which glass complies.
- E. Insulating-Glass Certification Program: Permanently marked either on spacers or on at least one component lite of units with appropriate certification label of IGCC.

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Protect glazing materials according to manufacturer's written instructions. Prevent damage to glass and glazing materials from condensation, temperature changes, direct exposure to sun, or other causes.

1.8 PROJECT CONDITIONS

- A. Environmental Limitations: Do not proceed with glazing when ambient and substrate temperature conditions are outside limits permitted by glazing material manufacturers and when glazing channel substrates are wet from rain, frost, condensation, or other causes.

1.9 WARRANTY

- A. General: Warranties specified in this Article shall not deprive the Owner of other rights the Owner may have under other provisions of the Contract Documents and will be in addition to and run concurrent with other warranties made by the Contractor under requirements of the Contract Documents.
 - 1. Warranty Period: Manufacturer's standard but not less than 5 years after date of Substantial Completion.
- B. Manufacturer's Warranty on Laminated Glass: Submit written warranty signed by insulating glass manufacturer agreeing to furnish replacements for those laminated glass units that deteriorate as defined in the "Definitions" article, f.o.b. point of manufacture, freight allowed Project site, within specified warranty period indicated below. Warranty covers only deterioration due to normal conditions of use and not to handling, installing, and cleaning practices contrary to glass manufacturer's published instructions.
 - 1. Warranty Period: Manufacturer's standard but not less than 5 years after date of Substantial Completion.

PART 2 - PRODUCTS

2.1 GLASS PRODUCTS, GENERAL

- A. Thickness: Where glass thickness is indicated, it is a minimum. Provide glass lites in thicknesses as needed to comply with requirements indicated.
1. Minimum Glass Thickness for Exterior Lites: Not less than 6.0 mm.
 2. Thickness of Tinted Glass: Provide same thickness for each tint color indicated throughout Project.
- B. Strength: Where float glass is indicated, provide annealed float glass, Kind HS heat-treated float glass, or Kind FT heat-treated float glass as needed to comply with "Performance Requirements" Article. Where heat-strengthened glass is indicated, provide Kind HS heat-treated float glass or Kind FT heat-treated float glass as needed to comply with "Performance Requirements" Article. Where fully tempered glass is indicated, provide Kind FT heat-treated float glass.
- C. Thermal and Optical Performance Properties: Provide glass with performance properties specified, as indicated in manufacturer's published test data, based on procedures indicated below:
1. For monolithic-glass lites, properties are based on units with lites 6.0 mm thick.
 2. For laminated-glass lites, properties are based on products of construction indicated.
 3. For insulating-glass units, properties are based on units of thickness indicated for overall unit and for each lite.
 4. U-Factors: Center-of-glazing values, according to NFRC 100 and based on LBL's WINDOW 5.2 computer program, expressed as Btu/sq. ft. x h x deg F.
 5. Solar Heat-Gain Coefficient and Visible Transmittance: Center-of-glazing values, according to NFRC 200 and based on LBL's WINDOW 5.2 computer program.
 6. Visible Reflectance: Center-of-glazing values, according to NFRC 300.

2.2 PRIMARY FLOAT GLASS PRODUCTS

- A. Float Glass: ASTM C 1036, Type I (transparent glass, flat), Class as indicated below, and Quality q3 (glazing select).
1. Class 1 (clear) unless otherwise indicated, all interior windows.

2.3 HEAT-TREATED FLOAT GLASS

- A. Uncoated, Tinted, Heat-Treated Float Glass: ASTM C 1048, Condition C (uncoated glass), Type I (transparent glass, flat), Class 2 (tinted heat-absorbing and light-reducing), Quality q3 (glazing select), with tint color and performance characteristics for 6.0-mm-thick (0.23-inch-thick) glass matching those indicated for annealed primary tinted float glass; kind as indicated below:
1. Kind FT (fully tempered) where indicated.
- B. Medium Frosted Float Glass:

- C. Available Manufacturers: Subject to compliance with requirements, manufacturers offering heat-treated glass products that may be incorporated in the Work include, but are not limited to, the following companies.

1. Advanced Glass Systems Corp.
2. Guardian Industries Corp.
3. PPG Industries, Inc.
4. LOF, Libbey-Owens-Ford Co.
5. Viracon, Inc.

2.4 LAMINATED-GLASS UNITS

- A. Heat-Treated Laminated-Glass Units:

1. Outer Lite: Class 1 clear or translucent float glass. (Note: see drawings for locations of clear and translucent glazing.)
 - a. Kind FT (fully tempered).
 - b. Thickness: 3.0 mm.
2. Inner Lite: Class 1 (clear) float glass.
 - a. Kind FT (fully tempered).
 - b. Thickness: 3.0 mm.
3. Plastic Interlayer:
 - a. Thickness: 0.060 inch, but not less than that required to comply as a Type II safety glass material.
 - b. Interlayer Color: Clear
 - c. Other Architectural Applications.

2.5 GLAZING GASKETS

- A. Dense Compression Gaskets: Molded or extruded gaskets of profile and hardness required to maintain watertight seal, made from one of the following:
1. Neoprene complying with ASTM C 864.
 2. EPDM complying with ASTM C 864.
 3. Silicone complying with ASTM C 1115.
 4. Thermoplastic polyolefin rubber complying with ASTM C 1115.

2.6 MISCELLANEOUS GLAZING MATERIALS

- A. General: Provide products of material, size, and shape complying with referenced glazing standard, requirements of manufacturers of glass and other glazing materials for application indicated, and with a proven record of compatibility with surfaces contacted in installation.
- B. Cleaners, Primers, and Sealers: Types recommended by sealant or gasket manufacturer.

- C. Setting Blocks: Elastomeric material with a Shore, Type A durometer hardness of 85, plus or minus 5.
- D. Spacers: Elastomeric blocks or continuous extrusions of hardness required by glass manufacturer to maintain glass lites in place for installation indicated.
- E. Edge Blocks: Elastomeric material of hardness needed to limit glass lateral movement (side walking).

2.7 FABRICATION OF GLAZING UNITS

- A. Fabricate glazing units in sizes required to fit openings indicated for Project, with edge and face clearances, edge and surface conditions, and bite complying with written instructions of product manufacturer and referenced glazing publications, to comply with system performance requirements.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine glass framing, with glazier present, for compliance with the following:
 - 1. Manufacturing and installation tolerances, including those for size, squareness, offsets at corners.
 - 2. Presence and functioning of weep system.
 - 3. Minimum required face or edge clearances.
 - 4. Effective sealing between joints of glass-framing members.
- B. Do not proceed with glazing until unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean glazing channels and other framing members receiving glass immediately before glazing. Remove coatings that are not firmly bonded to substrates.

3.3 GLAZING, GENERAL

- A. Comply with combined recommendations of manufacturers of glass, sealants, gaskets, and other glazing materials, except where more stringent requirements are indicated, including those in referenced glazing publications.
- B. Glazing channel dimensions as indicated on shop drawings provide necessary bite on glass, minimum edge and face clearances, and adequate sealant thicknesses, with reasonable tolerances. Adjust as required by Project conditions during installation.
- C. Protect glass from edge damage during handling and installation as follows:
 - 1. Stack individual lites on edge and lean them against sturdy uprights at a slope of 5 to 7 from vertical.

2. Cushion the bottom edges with soft, firm pads free of dirt, grit, glass chips or other foreign material.
3. Avoid rotating or “cartwheeling” insulating glass units over their corners. Instead, use a turning device such as a rolling block if units must be rotated.
4. Schedule glass deliveries to coincide with glazing schedules.
5. Unpack the glass from cases according to printed instructions. Never move partially unpacked cases or “end-pick” lites.
6. Check glass surfaces and edges for damage before glazing. Do not install glass with large edge chips. never slide one lite over another.
7. Prevent contact of the glass with markings - typically flags, festoons or tape to identify openings to be glazed; never mark the glass with an “X” or other identity symbol.
8. Protect the glass with screens of plywood or plastic wherever there is welding, cutting, sandblasting, fireproofing, or other potentially damaging work in progress.
9. Begin glazing in concrete openings only after any surface treatments such as sandblasting, grouting and waterproofing have been completed.
10. Insist that workers handling glass wear gloves, safety shoes, hard hats and glazing gauntlets.

3.4 GASKET GLAZING (DRY)

- A. Fabricate compression gaskets in lengths recommended by gasket manufacturer to fit openings exactly, with stretch allowance during installation.
- B. Secure compression gaskets in place with joints located at corners to compress gaskets producing a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended by gasket manufacturer.
- C. Install gaskets so they protrude past face of glazing stops.

3.5 PROTECTION AND CLEANING

- A. Protect exterior glass from breakage immediately after installation by attaching crossed streamers to framing held away from glass. Do not apply markers to glass surface. Remove nonpermanent labels, and clean surfaces.
- B. Protect glass from contact with contaminating substances resulting from construction operations including weld splatter. If, despite such protection, contaminating substances do come into contact with glass, remove them immediately as recommended by glass manufacturer.
- C. Examine glass surfaces adjacent to or below exterior concrete and other masonry surfaces at frequent intervals during construction, but not less than once a month, for build-up of dirt, scum, alkali deposits, or stains, and remove as recommended by glass manufacturer.
- D. Remove and replace glass that is broken, chipped, cracked, abraded, or damaged in any way, including natural causes, accidents and vandalism, during construction period.
- E. Wash glass on both faces in each area of Project prior to date scheduled for inspections that establish date of Substantial Completion. Wash glass as recommended by glass manufacturer.

END OF SECTION 088000